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GEOLOGY AND MINERAL DEPOSITS OF THE

EMERY MINING DISTRICT, POWELL COUNTY, MONTANA

bу

Salah Al-Khirbash

B.Sc Sana'a University Yemen Arab Republic

Presented in partial fulfillment of the requirements for the degree of

Master of Science

UNIVERSITY OF MONTANA

1982

Approved by:

Chairman, Board of Examiners

Dean, Graduate School

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ABSTRACT

Al-Khirbash, Salah A., M.Sc., June, 1982 Geology

Geology and Mineral Deposits of the Emery Mining District, Powell County, Montana

Advisor: Dr. Ian Lange

The Emery Mining district is approximately 19 km. (12 miles) southeast of Deer Lodge, Montana. Hydrothermal mineralization is hosted by the late Cretaceous, basaltic to andesitic Elkhorn volcanic lavas. The paragenesis of the epithermal-mesothermal mineralization, from older to younger, is quartz/arsenopyrite → pyrrhotite/pyrite → spalerite/ galena → chalcopyrite + quartz → carbonate. Argillic, sericitic and propylitic alteration are common in the country rocks of the district.

Metal analyses (Pb, Zn, Cu, Sb, Ag, Au, Co) of underground and surface exposures* were done. Lead and copper increase relative to zinc with depth. Galena and sphalerite are important Ag-bearing minerals. Arsenopyrite, pyrrhotite and pyrite may be Au-bearing.

^{*}Selected samples were run for Ag and Au analyses.

ACKNOWLEDGMENTS

Financial assistance for this study was made possible by the U. S. Agency for International Development, by my father, and by Mr. Mohammed Majid of Al-Khirbash Company in Yemen.

Special thanks is given to my advisor Dr. Ian Lange for his indispensible comments and advice, and to Dr. Wayne Van Meter and Dr. Jack Wehrenberg for their comments. I acknowledge Mr. Eric Brown of the Exxon Company (Minerals Department) for suggesting the area, Mr. Jaswant Jiwan for helpful points during the study, and Mr. John Cuplin for his advice in photomicroscopy.

Finally, I appreciate my wife, Fatima, for her cooperation during the field and laboratory work of this study, and Mrs. Shirley Pettersen for her typing.

iii

TABLE OF CONTENTS

	Page
ABSTRACT	ii
ACKNOWLEDGMENTS	iii
LIST OF TABLES	v
LIST OF FIGURES	vi
CHAPTER	
I. INTRODUCTION	1
II. GENERAL GEOLOGY	6
III. MINERALOGY, MINERALIZATION, AND PARAGENESIS	12
IV. ANALYTICAL METHODS AND RESULT OF ANALYSIS	41
V. WALL ROCK ALTERATION AND SURFACE WEATHERING	50
VI. ORIGIN OF THE MINERALIZATION	56
REFERENCES CITED	58
APPENDIX	61
Ć i p	pech. tl

LIST OF TABLES

Table		Page
1.	Chemical Analyses of Rocks	11
2.	Types of Mineralization	18
3.	Paragenesis of Mineralization	21
4.	Paragenesis of Mineralization-summary	22
5.	Metal Analyses of Core Samples	43
6.	Metal Analyses of Surface Exposures	49

LIST OF FIGURES

Figure		Page
1.	Location Map	1
2.	A view of the Emery Mine	3
3.	Late Cretaceous volcanics of the district	3
4.	Geologic Map	7
5.	Photomicrograph of porphyry basalt	8
6.	Photomicrograph of porphyry andesite	8
7.	Inclined shaft in the district	9
8.	Photomicrograph of cubes and pyritohedrons of pyrite	13
9.	Sketch of polished section showing curved cleavage in galena	15
10.	Sketch showing bull quartz	15
11.	Photomicrograph showing zoning in calcite	17
12.	Photomicrograph concentration of sulfides along veins	24
13.	Photomicrograph showing multiple centre growth of sulfide	24
14.	Photomicrograph showing multiple episode of deposition	25
15.	Photomicrograph showing parallel sulfide-quartz veins	25
16.	Photomicrograph showing sulfide replacing quartz	26
17.	Sketch of polished section showing replacement of quartz by galena	26
18.	Photomicrograph showing quartz veins cutting quartz	27
19.	Photomicrograph showing quartz replacing sulfide	27
20.	Sketch of polished section showing euhedral arsenopyrite in a matrix of quartz	23

.

Figure

.

...

21.	Photomicrograph showing cubes and pyritohedrons of early-formed pyrite	29
22.	Photomicrograph showing incomplete replacement of pyrrhotite by sphalerite	29
23.	Photomicrograph showing mutually interpenetrating grains of pyrrhotite and sphalerite in reflected light	30
24.	Mutual interpenetrating of pyrrhotite and sphalerite grains in transmitted light	30
25.	Sketch of polished section showing introduction of galena into a fractured matrix of pyrite	31
26.	Photomicrograph showing open space filling of sulfides	31
27.	Sketch of polished section showing codeposition of galena and sphalerite	32
28.	Sketch of polished section showing oriented chalcopyrite in sphalerite	33
29.	Sketch of polished section showing oriented blebs of chalcopyrite within sphalerite	34
30.	Sketch of polished section showing unoriented blebs of chalcopyrite within galena	35
31.	Sketch of polished section showing introduction of chalcopyrite into galena	36
32.	Photomicrograph showing carbonate filling the fractured country rock	37
33.	Photomicrograph showing carbonate veins replacing sulfides	38
34.	Photomicrograph showing branched carbonate veins cutting and replacing sulfide	38
35.	Photomicrograph showing calcite replacing pyrrhotite	40
36.	Sketch of polished section showing galena being replaced by carbonate	40

·

Figure

37.	Curve showing Ag vs. Pb - (underground samples)44
38.	Curve showing Ag vs. Zn - (underground samples)44
39.	Curve showing Ag vs. Cu - (underground samples)45
40.	Curve showing Ag vs. Pb - (surface samples)
41.	Photomicrograph showing argillic alteration of the country rock
42.	Photomicrograph showing porphylitic alteration of the country rock
43.	Photomicrograph showing chlorite, quartz and clinozoisite filling voids in the country rock53
44.	Photomicrograph showing fresh calc-plagioclase in altered matrix

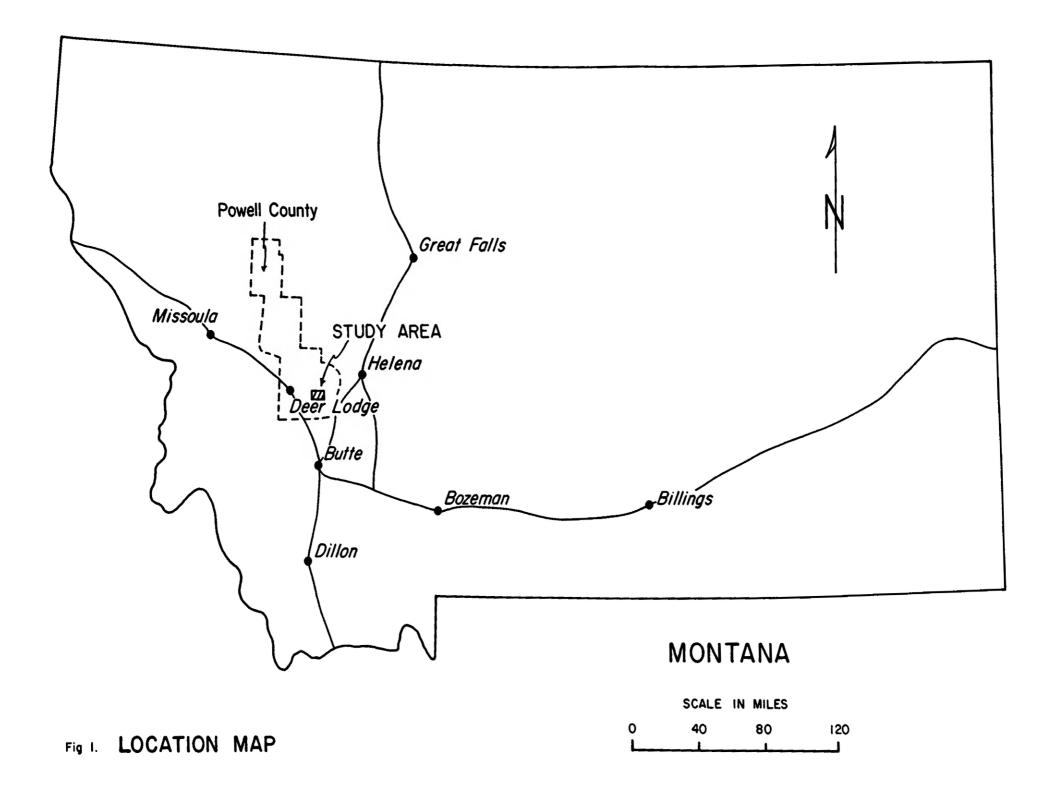
CHAPTER I

INTRODUCTION

The Emery Mining district was a most important area in southwestern Montana for its gold, silver and probably lead and zinc production. The district was discovered in 1888 by John Renault (prospector). The total value of the district lode deposits was estimated to be not less than \$2,100,000, and for placers \$75,000 from 1928 until 1949 (Robertson, 1953). Productive activity in the district from 1894 to 1940 was summarized by Robertson in 1953. The Emery district lies in sections 1, 2, 3, 10 and 11 of T7N, R8W in southern Powell County, about 12 miles southeast of Deer Lodge (Fig. 1).

The mineralization of the Emery Mining area is in the late-Cretaceous Elkhorn Mountain lava flows which flank the western side of the Boulder batholith (Klepper, et al, 1957). The lavas overlie undifferentiated Cretaceous sediments composed mainly of poorly consolidated sandstone, shale and siltstone (Robertson, 1953). However, within the mineralized area itself no sedimentary rocks were observed. Andesitic to basaltic lavas are the most abundant type in the district. Smedes (1966) suggested that the volcanics cover about 10,000 square miles (25,900 sq. km) and have a total thickness greater than 3,000 m. Robertson believed that the total thickness of the volcanic rocks below the Emery district is about 600 m (Figs. 2 and 3).

1



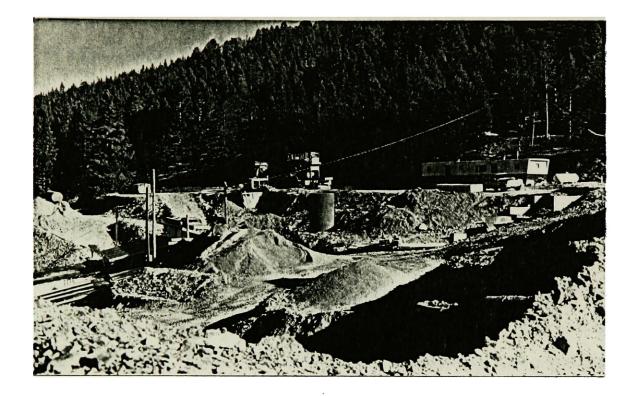


Fig. 2. A view of the Emery mine.



Fig. 3. Late Cretaceous volcanics of the district, looking west towards Deer Lodge.

The lodes in the Emery district are found in a nine kilometer square area, which are hosted by the subaerial volcanics. Mineralization is in small, simple to branched inclined veins cutting the inclined host rocks. Generally, the mienralization is found in three different structural elements. They include: (1) veins in low angle reverse fractures, (2) in normal faults, and (3) in post-mineralization faulting (Robertson, 1953). Disseminated replacement sulfides in the wall rock were also recognized by the writer.

The mineralogy of the orebody is simple. Lead, zinc, silver, arsenic, and copper were often present in significant amounts. The ore minerals include spalerite, galena, chalcopyrite, Ag-bearing tetrahedrite and Au-bearing arsenopyrite. Vein gangue minerals include pyrrhotite, pyrite, quartz, calcite. Chlorite, epidote, and chalcedony were found mainly in vesicles. Pyrrhotite was recognized, for the first time in the district, by the author.

Core samples were collected from two coreholes donated to the Montana Bureau of Mines and Geology in Butte during 1976/1978 (location of coreholes is shown in the geological map).

The present study examined two drill holes, No. 1 in detail. No. 1 has a total depth of 2902 ft. (870.5 m.). It was logged at a scale of 1 inch = 20 ft., and respresentative samples from the core were analyzed for their metal contents (summary is in Appendix 1). The second hole (No. 2) was examined and correlates with the first one. There are essentially no mineralogical differences. In addition, 21 samples were selected for analysis for areas where outcrops are available and from the dumps of the major shafts in the district.

4

The present investigation concentrated on the mineralogy, paragenesis, wall-rock alteration and the possible origin of the mineralization in the district. Mineralogical and metal variation through the different shafts as well as through depth will be reviewed.

The field work was carried out during late summer 1980 and early fall of 1981. The microscopic and analytical work were done during the winter and spring of 1982.

CHAPTER II

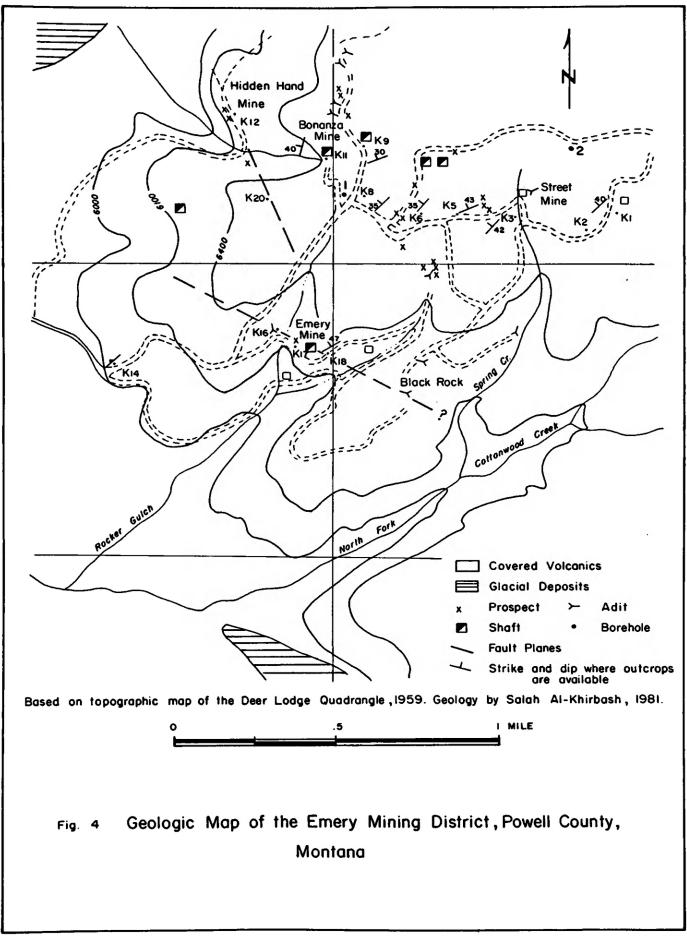
GENERAL GEOLOGY

The Emery mine district lies in the late-Cretaceous age Elkhorn volcanics and is located just west of the Boulder batholith. These volcanics cover about 7770 sq. km. around the batholith (Smedes, 1966). The geology of the district is relatively simple; andesitic to basaltic lava flows are the predominant rocks in the area. The oldest rocks exposed in the region are undifferentiated Cretaceous-age siltstones, Sandstones, and shales. However, within the mineralized area no sedimentary rocks were observed.

Description of rocks, based on the lithology rather than the stratigraphic position, has been mentioned by Robertson (1953). In the present study, structural relationships of the volcanic flows were studied by mapping the area and measuring the strikes and dips of the lavas where outcrops are available (Fig. 4.). The lava flows strike $30^{\circ} - 35^{\circ}$ N-NE and dip between $30^{\circ} - 40^{\circ}$ NW.

No major differences exist between rocks exposed on the surface and at depth except that rocks on the surface show more weathering than those observed underground. Examination of rocks revealed that porphyry basalt and prophyry andesites are the predominant rocks in the district. Pyroxene-bearing basalts are also present. Porphyritic basalts contain phenocrysts of calcic-plagioclase (An 50%) embedded in a slightly altered fine-grained matrix of plagioclase and pyroxenes

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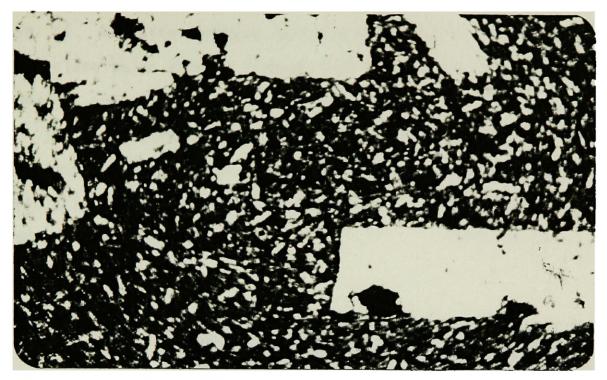


Fig. 5. Basalt porphyry. Calc-plagioclase in altered matrix, inclined shaft, (X2.5).



Fig. 6. Plagioclase andesite porphyry, 1527, (2.5).

(Fig. 5). Andesite porphyry contains fresh phenocrysts of calcplagioclase in an altered fine-grained groundmass of plagioclase, pyroxene, and some quartz (Fig. 6).

The stratigraphic relationship between the individual volcanic units was not recognized. However, field observation at the inclined shaft (Fig. 7) suggest that intermediate composition rocks tend to be higher in the section.

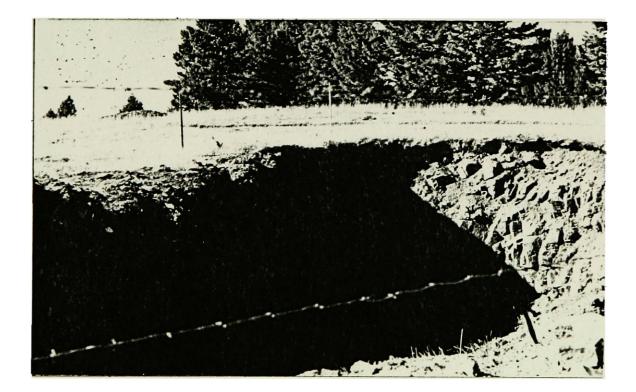


Fig. 7. Photo showing that the intermediate rocks of the district are higher in the section, inclined shaft.

Chemical analyses were run on 21 samples for their major element concentrations. The results are summarized in Table 1.

The precision of analyses is given below:

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Fe ₂ 0 ₃	<u>+</u>	1.2%
CaO	<u>+</u>	. 3%
Mg0	<u>+</u>	.7%
Na ₂ 0	<u>+</u>	.92%
К ₂ 0 -	<u>+</u>	1.0%
MnO	<u>+</u>	1.4%
		•

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$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	ion
K ₁ 20.16 8.68 3.28 2.74 1.85 0.166 not available K ₂ 27.00 5.98 3.17 2.07 3.18 0.179 not available	
2	
K ₃ 54.61 15.23 15.59 3.97 4.08 3.75 2.20 0.179 porphyry andesite	
K ₅ 43.00 14.70 20.70 4.41 4.73 2.32 2.59 0.211 pyroxene-basalt	
K _{6a} 54.61 15.23 6.51 0.80 0.42 0.38 4.49 0.040 amygdaloidal andes [.]	ite
K _{6b} 54.61 15.23 16.22 1.57 0.88 0.76 4.31 0.386 basaltic andesite	
K _{6c} 54.61 15.23 14.87 1.54 0.79 2.08 4.32 0.186 basaltic andesite	
K ₈ 19.72 1.61 3.16 2.42 2.59 0.131 altered andesite	
Ka 20.14 7.62 3.69 4.21 1.12 0.164 altered andesite	
K _{11a} 54.00 13.80 19.72 1.51 3.48 2.41 2.02 0.131 pyroxene andesite	
K _{11b} 25.43 0.41 0.18 4.02 1.57 0.031 silicified rock	
K _{12a} 47.40 13.80 15.38 10.47 3.45 2.47 4.58 0.531 porphyry basalt	
^K 12b 20.59 8.89 4.5 2.76 2.27 0.225 altered rock	
K _{12c} 15.29 7.17 3.22 0.71 6.13 0.322 altered rock	
K ₁₄ 47.40 13.80 13.38 9.38 2.82 2.27 4.66 0.247 porphyry pyroxene b	basalt
K _{16a} 18.42 8.93 4.00 2.82 2.28 0.184 amygdaloidal andes	ite
K 47.40 13.80 18.42 8.68 4.40 4.88 2.21 0.209 porphyry basalt	
K ₁₇ 54.00 11.60 19.00 5.20 4.52 3.73 1.80 0.183 pyroxene andesite	
	ilicified and.
K _{18a} 26.25 1.82 0.47 6.78 1.63 0.170 qz-sulf. vein in s K _{18b} 19.56 4.00 3.53 7.26 2.42 0.242 porphyry andesite K ₂₀ 19.25 5.36 4.00 2.90 2.44 0.166 porphyry andesite	

Table 1. Chemical Analysis of Rocks From the Emery Mine District

(Values are in wt %)

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* = Values were taken from previous work by Robertson, 1953, due to difficulties in measuring Si and See Fig. 4 for sample location
Al by using AAS instrument.

CHAPTER III

MINERALOGY AND PARAGENESIS OF THE MINERALIZED ZONE

Mineralogy

The mineralogy in the Emery mining area is relatively simple. Samples collected from both underground and surface were studied microscopically and chemically. The analytical procedures will be discussed later. Study using reflecting and transmitted light microscopes revealed the presence of the following primary minerals, arranged in decreasing abundance: sphalerite, galena, chalcopyrite, arsenopyrite* and tetrahedrite⁺. Vein and dissiminated gangue minerals include pyrrhotite, pyrite, quartz, calcite; chlorite, sericite, epidote and chancedony as secondary wall rock alterations.

Pyrite and pyrrhotite are commonly found in small veinlets and fine to coarse grained massive aggregates, sometimes as well developed cubes and pyritohedron crystals (Fig. 8). Moreover, these two minerals were found as disseminated replacements concentrated on ferromagnesium minerals of the host rock and as pseudomorphs after carbonate rhombs. Pyrrhotite is more common underground than in surface exposures. Pyrrhotite veins sometimes are up to 6 cm thick. These veins contain a little sphalerite, galena and quartz.

^{*}Arsenopyrite is important for its Au-content.

⁺Tetrahedrite for its Ag content.



Fig. 8. Cubes and pyritohedron (arrow) of pyrite in a matrix of quartz. Also pyrite pseudomorphically after carbonate rhombs. Emery mine (X2.5).

Sphalerite is present in fine aggregates and as disseminations replacing the country rock and the earlier formed sulfides, such as pyrite and pyrrhotite. However, sphalerite is always associated with pyrrhotite in veins.

Galena is found in massive cubes and disseminations, as well as in veins associated with and replacing pyrrhotite, pyrite and sphalerite. Most commonly galena is associated with pyrite rather than pyrrhotite. These veins range from a few millimeters to a few centimeters in thickness. Curved cleavage, developed in galena as a result of post-depositional deformation, is common particularly in surface and near surface samples. Elliott (1939) noted that some galena in vugs at the Emery contained up to 59.4 ounces of silver per ton (Fig. 9).

Chalcopyrite is too limited in abundance to be an important mineral economically. However, its presence as rods, blebs, and veinlets in sphalerite, pyrrhotite, and sometimes codepositional with quartz within or in contact with galena, as well as in microfractures in galena could be significant in terms of the history of mineralization in the district. The trace amounts of chalcopyrite in pyrrhotite might indicate that the pyrrhotite precipitated Cu-sulfides from subsequent Cu-bearing fluids. Alternatively chalcopyrite and pyrrhotite may have formed together. Weed (1900) noticed the same situation in pyrite in many orebodies of the southeastern states. Further discussion about the textural relationship between sphalerite and chalcopyrite will be given later. Chalcopyrite represents the final stage of metallic mineralization.

Arsenopyrite is found mostly embedded in a quartz matrix in near surface samples. This mineral could be of economic importance due to its gold content (Robertson, 1953).

Tetrahedrite was noticed by Elliott (1939) and by Robertson (1955) in the form of blebs and veinlets within the rest of the sulfides, particularly sphalerite. A sample of chalcopyrite which contained considerable amounts of tetrahedrite was analyzed by Elliott (1939) for its silver content. It contained 72 ounces of silver per ton. Quantitatively, the author of this investigation considers galena and possibly sphalerite

14

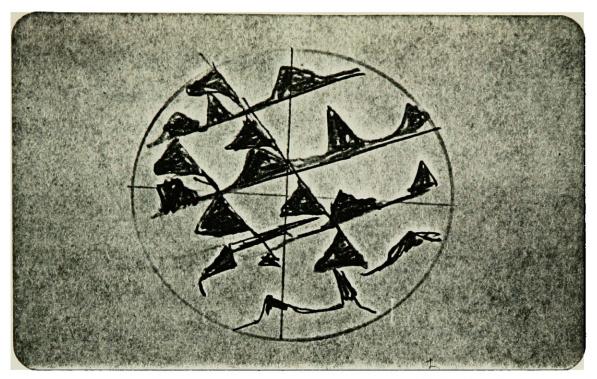


Fig. . Sketch showing a curved cleavage pits that developed in galena as a result of post-mineralization deformation, Emery mine (X4).

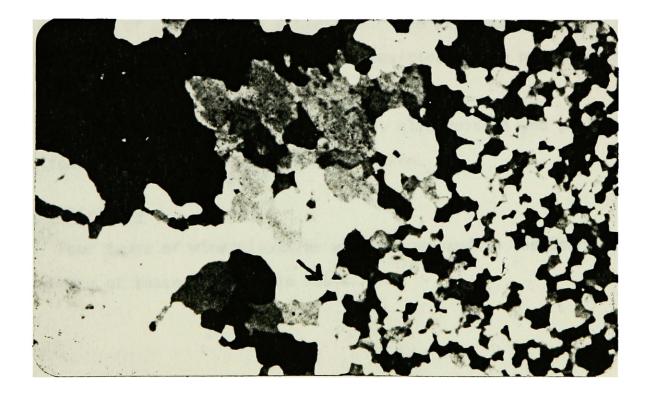


Fig. . "Massive or Bull Quartz" formed at the expense of the country rock, 2318. (X2.5).

to be more important silver-bearing minerals than tetrahedrite due to the lack of abundant tetrahedrite. (I tried unsuccessfully to find tetrahedrite crystals for analysis.)

Quartz is found in veins often as open space filling material associated with sulfides and carbonates. Sulfide-free stages of quartz formation also are present. Massive, crystalline aggregates, referred to as "Bull quartz" (Anderson, 1940) in the matrix of the country rock was noticed and could be a result of the silicification of the country rock (Adams, 1920) (Fig. 10). Most quartz-sulfide veins are parallel to each other (Fig. 15).

Calcite-like quartz is a common gangue mineral throughout the district. It was deposited in open space fractures and in the country rock, as a result of hydrothermal alteration. The presence of zoning in calcite indicates the changing of chemical composition of the hydrothermal fluids (Fig. 11).

Quartz, calcite, chlorite, epidote, clinozoisite and chalcedony are found filling voids throughout the area.

Mineralization

Four types of mineralization were recognized in the Emery district. A summary of these is given in Table 2.

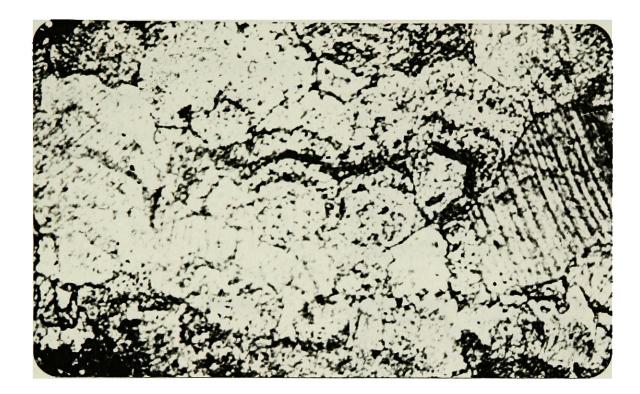


Fig. 11. Zoning in calcite, 929, (X16).

An unsuccessful attempt was undertaken to find the genetic relationship between the different veins. However, from the mineralogical and paragenetic studies, it is clear that some of these veins have been subjected to more than one generation of movement during material deposition (fracturing, deposition and then re-fracturing) (see Fig. 33).

Table 2.

Type of Mineralization	Abundance	Remarks
Disseminated and veinlets of sulfides	common	Sulfides are pyrr, py, sp, gn+, cp. sulfides replacing material of the host rocks. Mineralization controlled by small fractures as well as by the distri- bution of mafic minerals of the country rock. Two generations of some sulfides (pyrr) Parallelism and discontinuity of veins
Quartz- sulfide veins and filled voids	common	Veins range from a few mm to a few centimeters in thickness; of open space filling. Sulfides replacing quartz in some veins. The opposite is true in others. Parallel veins controlled by close space fractures.
Quartz- calcite veins. No sulfides	less common	Result of open space filling, re- placement of quartz by calcite is often the case. Veins sometimes reach widths of 14 cm. This stage could represent the final (barren) stage of deposition.
Calcite- quartz- sulfide veins and filled voids	less common	Formed partly by open space filling (veins can reach 04 cm wide) and partly by replacement of each other (normal sequence of deposition).

Some veins (particularly quartz-sulfide) exhibit irregularities in width. This could be due to the relative movement of one wall past the other in the district without any noticeable displacement (Bateman and Jensen, 1981) or due to cutting of the sample.

Taber (1920), has considered in detail the mechanism of the various processes by which veins may be formed. Hulin (1929), summarized the result of Taber as vein growth by replacement of the adjacent country rock, as deposition in open fractures, and as deposition in openings produced by the force of crystallization of the growing vein minerals. Also, Hulin postulated that veins might have formed by the repeated fillings of small openings produced by intermineralization fault movements.

More investigation is needed to determine how the veins formed in the district. However, I believe, after studying many samples that most of the veins formed by open space filling in the fractured country rocks. Then the veins reopened and deposition of additional material occurred (see Fig. 25 and 32).

Paragenesis of Sulfides and Gangue Minerals

Hundreds of papers have discussed the theories which may cause mineral depositional sequences in orebodies (Bandy, 1940; Craig and Vaughan, 1981; Barton and Skinner, 1979). However, the interpretation of paragenetic sequences in mineral deposits is generally not without problems. Craig and Vaughan (1981) described in some detail the basic concepts that help in the study of the paragenesis of ore minerals.

In the present study a number of thin and polished sections were

studied under both transmitted and reflected light in order to identify and determine the paragenesis of sulfides and gangue minerals. The paragenetic results given below were interpreted from diagnostic replacement, open space filling, crosscutting relationships as well as from the crystal morphology and mutual grain boundary relationships.

I summarized the results of the study in table 3. Minerals are arranged from older to younger, the sample number for each core sample indicates the depth in feet within the core (see Fig. 4 for surface sample locations).

Partial replacement of the late-Cretaceous rocks of the district, by ore minerals, particularly, near veins, took place at many small centers. Such centers join together to form masses of high grade material near the vein. This relatively "high grade" core is flanked by a "low grade" disseminated zone (Fig. 12). The same situation was shown by Bateman and Jensen (1981). Another common mode of replacement that was noticed is termed "multiple center growth" (Bateman and Jensen, 1981) on foci of ferromagnesium minerals of the host rock. This is important in controlling the distribution of disseminated sulfides (pyrite and pyrrhotite) in the district. (Fig. 13).

Discussion

The mineralization in the Emery mining district is the product of replacement and open space filling. Many ores of this type show a complex paragenesis sequence in which multiple episodes of deposition and replacement are observed. Multiple episodes of mineral deposition are

20

Paragenesis (OlderYounger)	Sample No.(Transmitted light)	
SulfidesQzCalc.	526,558,585,615,618,929,1267,1781,2584 1051,1209 (except for sulfs.) K ₇ ,K ₁₁ ,K ₁₂ (mostly py)	
PySpQz	618,2663	
QzSulf.	762,894,2318,2361,2381,2367	
Py/PyrrGncp	929	
Qzcalc.	986,2518,2626	
QzPy/PrrspgnQzcalc	1011,2408,2516	
Pyrrcpcalc	1236	
Pyrrspcpcp	1267	
Pyrrspcp(?)calc	1888,2190,2381,2410,2881,2367,2276	<u> </u>
ChloriteChalcedonycarbchlor epidote	K ₄	

Table 3. Paragenesis of Mineralizati	Table	3.	Paragenesis	of	Mineralization
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Paragenesis (OlderYounger)	Sample No. (Ore Microscops)
QzArspy/Pyrrspgncp(Qt+CP)Cal	2276,2382,slab from Emery dump, K-18a, K-18c
Py/spcpgnQz	1011, K-18F
PyQzcalc	K-18a, K-18b
Pysp	K-18b, K-18c
SUMMARY	OF TABLES
Mineral	Time
Qz Arspy Pyrr Sp Gn Cp Calc Secondary M1s	

Qz = quartz, Arspy = Arsenopyrite, pyrr. = pyrrhotite, py = pyrite, sp = sphalerite, Gn = galena, cp = chalcopyrite, calc = calcite

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indicated from the presence of two parallel quartz-bearing veins (Fig. 14) which show deposition of sulfides in veins with quartz and as an individual block. Parallel quartz-sulfide veins may be explained by replacement controlled by closely spaced parallel fractures in the country rock, which were affected by a relative (?) movement of opposite walls of curved fissures (Fig. 15).

As summarized in Tables 3 and 4 quartz was deposited first through the district filling open fractures, voids and showing subsequent replacement by sulfides (Figs. 16, 17). This phase may have continued throughout the period of mineralization as indicated by the crosscutting relationships of veins, and replacement of sulfide by younger quartz (Figs. 18, 19).

Euhedral arsenopyrite crystals were found in a matrix of quartz. However, whether arsenopyrite is earlier or the same age as the quartz is not known (Fig. 20). Arsenopyrite crystals were found by Joyce (1951) cutting pyrite crystals (Joyce, J.P., 1951).

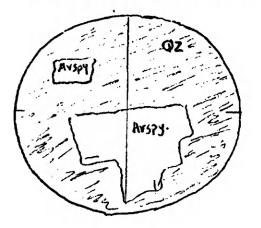


Fig. 20. Euhedral crystals of early formed arsenopyrite (arspy) embedded in a matrix of quartz, Emery mine, (X4).



Fig. 12. Concentration of pyrite along both sides of the vein, K18, (X2.5).

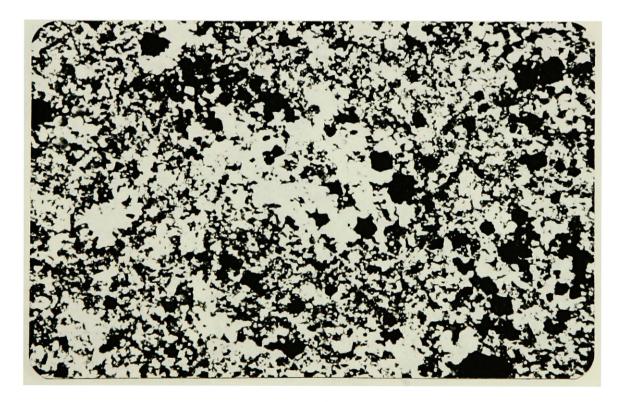


Fig. 13. "Multiple centre growth" due to partial replacement of mafic minerals by pyrite, K18, (X2.5).

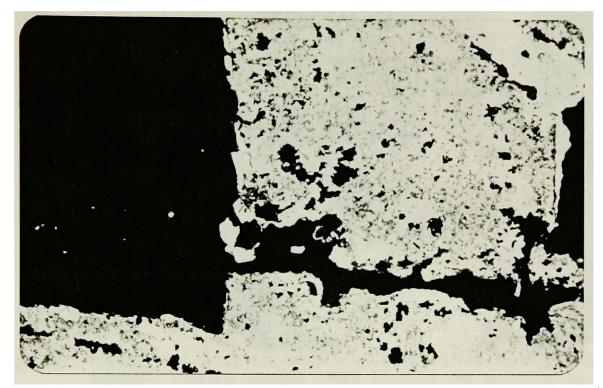


Fig. 14. Multiple episode of sulfide deposition, 2361, (X2.5).

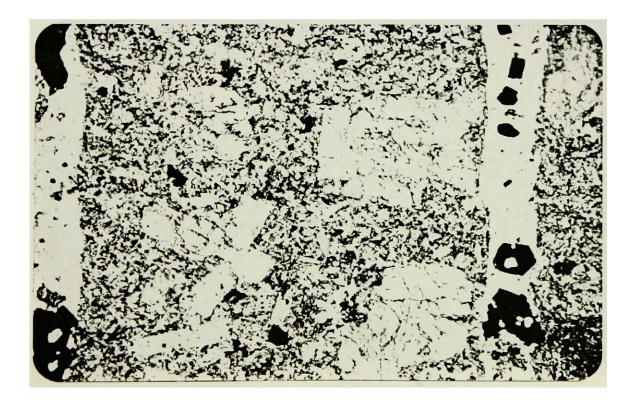


Fig. 15. Parallel fractures subjected to a relative movement of opposite walls of curved fissures, 645, (X2.5).



Fig. 16. Pyrrhotite replacing quartz in an open fracture. Original euhedral quartz crystal shows etching and solution by younger pyrrhotite, 762, (X2.5).

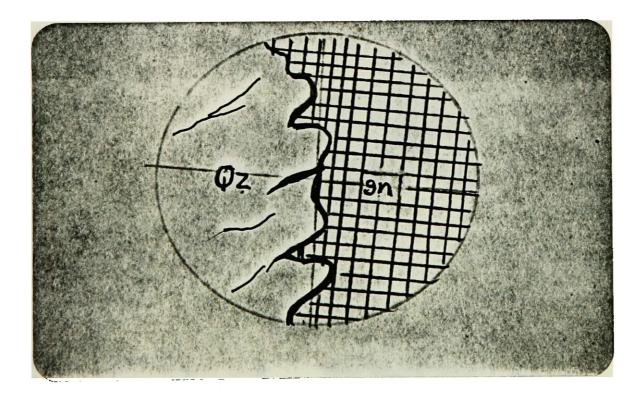


Fig. 17. Sketch of polished section showing replacement of quartz (qz) by galena (gn) along grain boundaries. Note the eroded quartz grains, Emery mine, (X4).

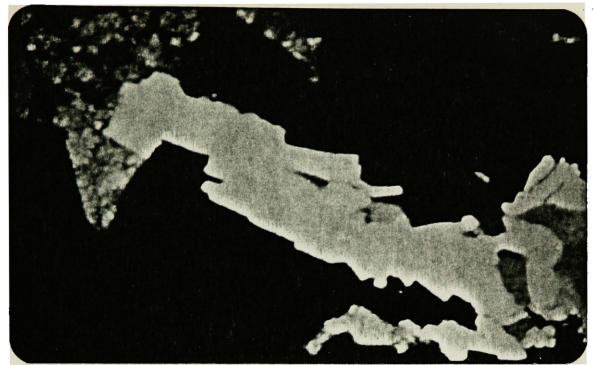


Fig. 18. Quartz vein cutting sulfides, 1011, (X2.5).

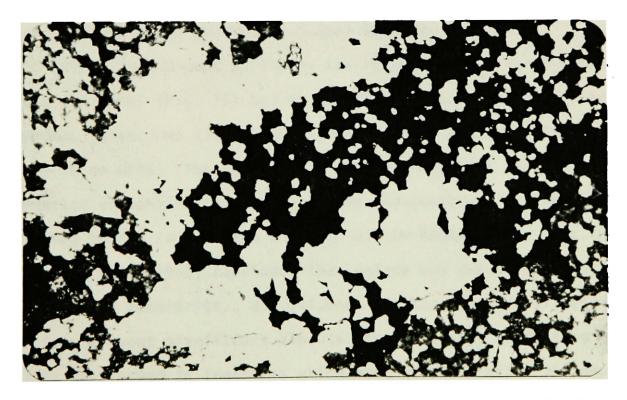


Fig. 19. Quartz replacing sulfide in open spaces, 2318, (2.5).

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Pyrrhotite and/or pyrite were the next minerals formed. Surface and underground samples showed replacement of quartz by pyrrhotite (see Fig. 16). No clear paragenetic relationship between pyrrhotite and pyrite was observed. Two generations of pyrrhotite are indicated by distribution of big blocks of pyrrhotite which are connected by small veinlets of quartz and pyrrhotite of the second generation (Fig. 14). Euhedral crystals of pyrrhotite and pyrite are present and apparently formed early (Fig. 21). Both minerals also replaced pyroxene crystals completely.

Sphalerite was deposited next, as massive aggregates in open fractures and in pre-existing minerals such as pyrrhotite and quartz (Fig. 22). However, in many samples sphalerite is found in mutually interpenetrating pyrrhotite masses (Figs. 23, 24) which may indicate that sphalerite and pyrrhotite formed together.

Galena formed next partly by the replacement of early sulfides, along fractures (Fig. 25) and as crystals in open fractures (Fig. 26). However, galena was also found in more massive concentrations ranging up to 10 cm wide. The deposition of galena may have occurred during the formation of sphalerite because of the codepositional relationship observed in one sample from the dump of the Bonanza Mine (Fig. 27).

Robertson (1953) concluded that galena was deposited after the formation of sphalerite. His evidence was the presence of galena fissure fillings without significant amounts of sphalerite, suggesting that the galena was formed in fractures which were reopened after the deposition

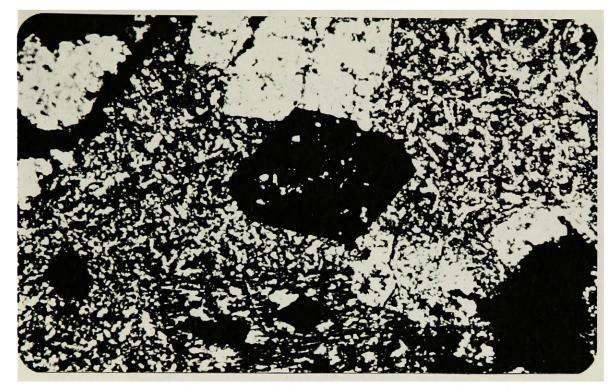


Fig. 21. Cubes of early formed pyrite, K7, (X2.5).

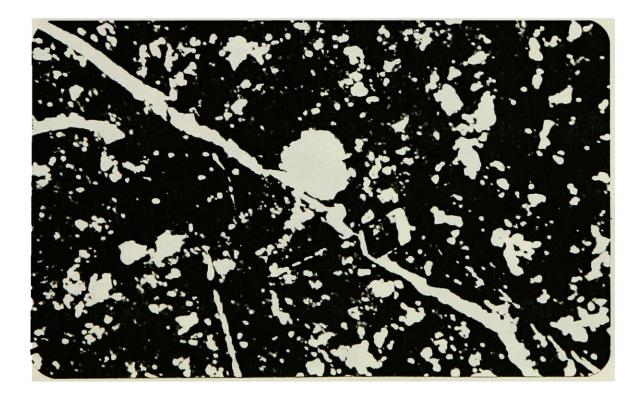


Fig. 22. Incomplete replacement of pyrrhotite by sphalerite. Both cut by a carbonate vein, 2381, (X2.5).

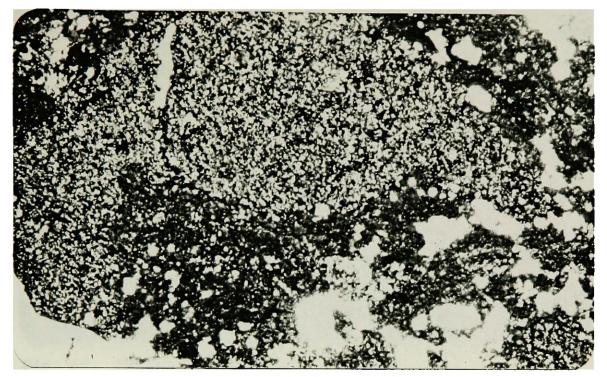


Fig. 23. Mutually interpenetrating grains of pyrrhotite (pale brown) and sphalerite (red-brown). Photo taken under reflected light, K18, (X2.5).

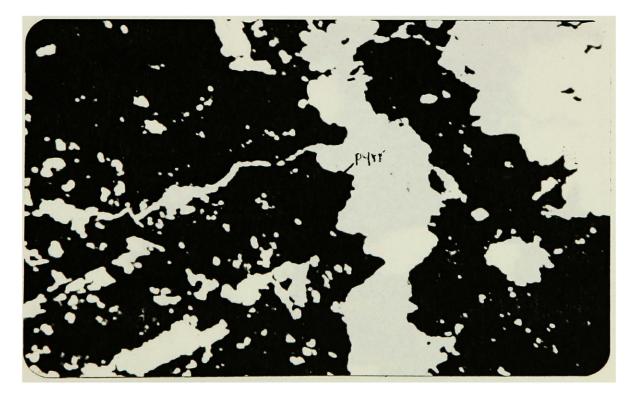


Fig. 24. Same as above, sphalerite (lower) and pyrrhotite (upper) on the left side of the photo. Both are cut by a carbonate vein, 2381, (X2.5).

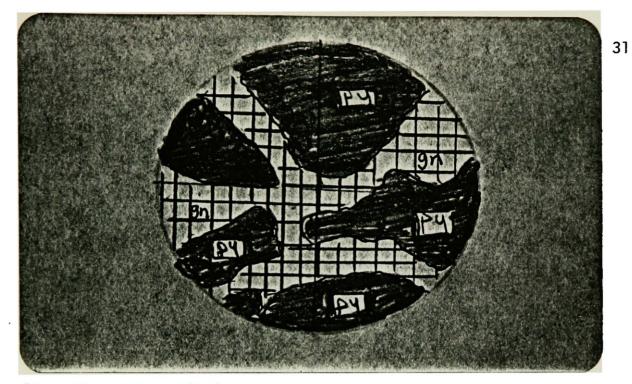


Fig. 25. Galena (gn) has been introduced into a fractured matrix of pyrite (py), and replaced the pyrite. Hidden Hand Mine, (X4).

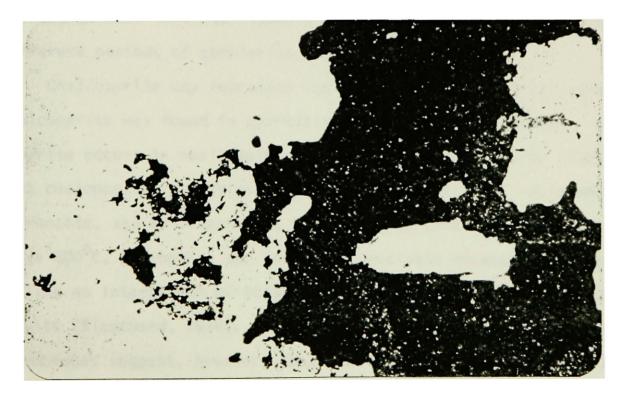


Fig. 26. Open space filling of pyrrhotite (pale brown), sphalerite (red-brown), and galena (silver-white), Kl8, (X2.5).

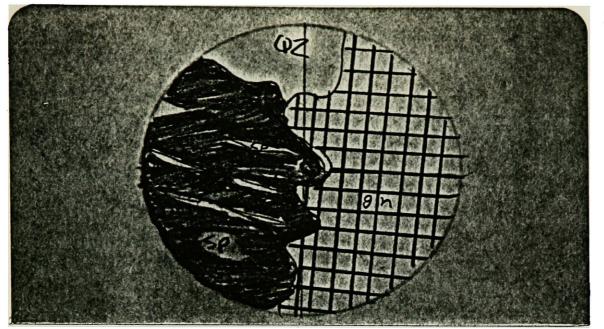


Fig. 27. Sketch showing codeposition of galena (gn) and sphalerite (sp), with a little replacement of sphalerite by the former, Bonanza Mine (X16).

of sphalerite. However, I did not see any fractured sphalerite containing galena. Elliott (1939) also was not able to distinguish the different periods of sphalerite and galena formation.

Chalcopyrite may represent the final stage of mineralization. Chalcopyrite was found in pyrrhotite, sphalerite, and galena. Chalcopyrite occurs in small veinlets in pyrrhotite. Schwartz (1959) stated that chalcopyrite occurs as veinlets in pyrrhotite; as replacements in pyrrhotite, and as alternating bands with pyrrhotite. At temperatures above 300° C, pyrrhotite can contain appreciable amounts of copper, upon cooling an intergrowth of chalcopyrite and chalcopyrrhotite in sphalerite results (Blanchard, 1938). The type of mineralization and alteration assemblages suggest, however, that the temperature of mineralization in the district did not exceed 300° C.

Very tiny blebs and veinlets of chalcopyrite also occur in sphalerite (Fig. 28).

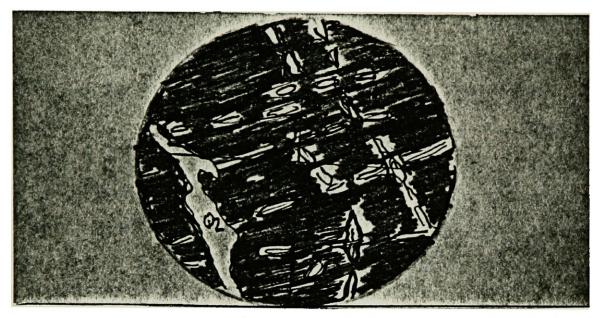


Fig. 28. Sketch showing oriented chalcopyrite veinlets in sphalerite as a result of replacement, Emery Mine, (X16). (See text for discussion)

These veinlets (less than 1 milimeter in thickness and reach up to few milimeters in length) in most cases, follow the crystallographic planes (cleavage) of the hosted mineral. The chalcopyrite in sphalerite has been interpreted by previous workers as the result of exsolution* at temperatures of less than 400^oC (Buerger, 1934). However, experimental work by several authors (Craig and Vaughan, 1981) illustrate that copper will not dissolve in sphalerite unless the temperature of sphalerite

^{*}Exsolution: The process whereby an initially homogeneous solid solution separates into two (or more) distinct crystalline phases without addition or removal of material to or from the system. It is generally, not necessary, occurs on cooling. (Gary, M. McAfee, R. and Wolf, C.L., (eds.), 1974).

formation is at least 500°C. The type of mineralization and alteration suggests that the temperature of mineralization is much lower than 500°C (perhaps 200-300°C maximum) (Dr. Ian Lange, pers. communication, 1982).

Study of this intergrowth texture showed that these small cleavagecontrolled lamellae thicken at their intersections (Fig. 29). Barton, P.M. and Berhke, P. M. (pers. communication by Craig and Vaughan, 1979) concluded that "this intergrowth could form by 'epitaxial growth' during sphalerite formation or by replacement as copper-rich fluids reacted with the sphalerite after formation:. (In case of exsolution intergrowth of minerals depletion of veinlets at their intersection is the case. For more discussion see Craig and Vaughan, 1981, p. 123-138.)

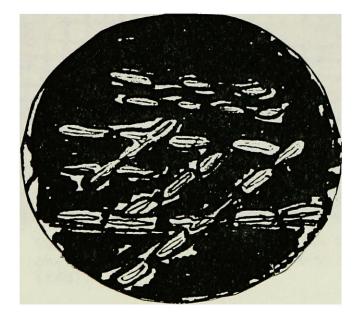
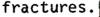


Fig. 29. Sketch showing oriented rods and blebs of chalcopyrite (cp) within and replacing spalerite (sp), 2382, (X16). (See text)

Therefore, the chalcopyrite may have formed either contemporaneously with the sphalerite or as a later replacement of the sphalerite along cleavage planes. Further study of the sphalerite-chalcopyrite intergrowth phenomena may yield the answer.

Chalcopyrite was found in galena (commonly) as unoriented blebs and stringers. This situation can be explained as a co-depositional process of the two minerals and/or by filling microfractures in galena. No obvious replacement textures were noticed between the two minerals (Fig. 30). In some cases chalcopyrite was found with quartz in larger



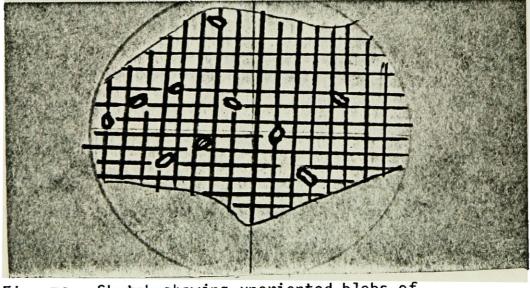


Fig. 30. Sketch showing unoriented blebs of chalcopyrite (cp) within galena (gn). 1011 (X40).

The introduction of chalcopyrite into galena could have happened after the deformation of the galena (Fig. 32).

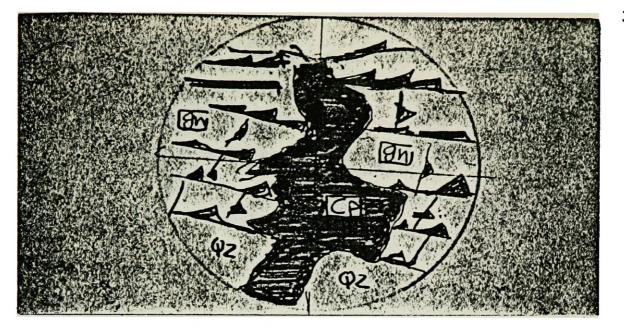


Fig. 31. Introduction of chalcopyrite (cp) into deformed cleavage galena, probably after the deformation process, Emery Mine (X4).

Tetrahedrite is an important economic mineral in the district (Elliott, 1939 and Robertson, 1953). However, it was not observed by the author. Elliott (1939) and Robertson (1953) conclude that tetrahedrite is younger than galena.

As previously mentioned quartz continued to be deposited throughout the entire mineralization period. Some samples showed two different grain sizes of quartz including coarse-grained quartz which in most cases shows replacement by sulfides (refer to Fig. 16). The other variety is a fine-grained quartz which usually but not necessarily replaces early sulfides (Fig. 19).

Microscopic study revealed that calcite deposition is the last in the main stage of mineralization. Calcite filled early formed fractures in the district (Fig. 32, also see Fig. 41).



Fig. 32. Calcite filled a fractured rock, 469 (X2.5).

Calcite replaces most of the early formed minerals. Small calcite veins cut and replaced early sulfides and quartz leaving small blocks "islands" of unreplaced sulfide behind (Fig. 32).

Microscopic observations were done to see whether the carbonate veinlets in sulfides replaced the sulfides or filled fractures in the sulfides. Craig and Vaughan (1981) discussed the two possibilities and concluded that in case of replacement irregular vein sides are produced that do not match both sides. In case of infilling, the walls match (Fig. 34).

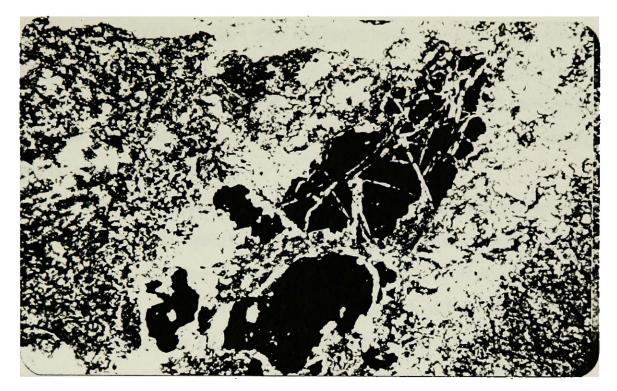


Fig. 33. Calcite veins replacing sulfides. Islands of unreplaced sulfides left behind, 585, (X2.5).



Fig. 34. Branched calcite vein cutting and replacing sulfides, 2276, (X2.5).

Open space filling was the dominant mode of vein type mineralization in the Emery district. Replacement of the original sulfide phases, however, did occur (Fig. 35, 36). Replacement was the dominant mode of sulfide formation in the wall rock where especially ferromagnesium minerals were replaced.

Post mineralization movement is indicated by the presence of crossfaulting of the main vein and the presence of small veinlets of sericite and carbonate along the vein-country rock contact where they cut the sulfides as well as by the curved cleavage of galena as mentioned earlier.

The introduction of the rest of the gangue minerals such as chalcedony, chlorite, and epidote were found filling voids and replacing the mafic minerals of the country, and they are younger than calcite.

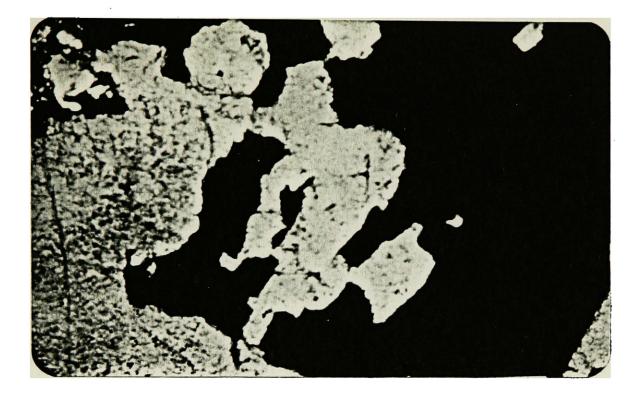


Fig. 35. Calcite-vein replacing pyrrhotite, 1145, (X2.5).



Fig. 36. Galena (gn) being replaced by calcite (cal) along fractures, 2381, (X8).

CHAPTER IV

ANALYTICAL METHODS AND RESULT OF ANALYSIS

In the past, analyses of the country rock in the mine area were performed only for the major elements. In addition, analyses of minor elements were done on specific minerals, rather than the bulk of the country rock. These data were summarized by Elliott (1934) and Robertson (1955). Moreover, analyzed samples were restricted to material from surface or near surface exposures because there was no access for underground workings at that time.

In the present study analyses were run on surface and underground samples. Twenty samples were collected from dumps of different mines and available outcrops. The area sampled covered about 6 km² around the Emery shaft. Sample locations are shown on Fig. 4. In addition, 6 core samples from a vertical borehole (No. 1) were selected at different depths; 14 contain disseminated sulfide, two samples are of veins. The sample number indicates the depth in feet from the surface.

Each sample was cut into two havles, one half for microscopic work and the other one was prepared for atomic absorption spectrophotometer analyses (varian AA6). Equipment used for crushing and grinding the rock is described by Fletcher (1981). The procedure of decomposition and dissolution of the samples was given by Shapiro and Brannock (1962) and Fletcher (1981). The aim of these analyses was to study the geochemical trends of elements and their distribution.

Underground Samples

Seven elements were measured and include Pb, Zn, Cu, Sb, Co, Ag, and Au (Table 5). Several attempts carried out to show the geochemical relationship between the above elements, using a simple linear, statistical method. The results are summarized below.

<u>Lead-silver</u> (Fig. 37). The analyses show that as the lead content increases, silver increases. Correlation coefficient is 0.79). As mentioned earlier, Ellitt (1934) assayed a galena sample from the Emery mine for its silver, and it contained 59.4 ounces Ag/ton. The highest Ag content in this study (0.35 oz/ton) was found from a disseminated sulfide sample (depth = 2463 ft.). Sulfide-vein (2594 ft.) has 0.39 ounces Ag/ton.

<u>Zinc-silver</u> (Fig. 38). The Zn-Ag plot shows that as the Zn content increases, Ag increases (correlation coefficient 0.71). A sphalerite sample picked up from the Emery mine by Elliott (1934) had 9.9 ounces of Ag/ton (Robertson, 1953).

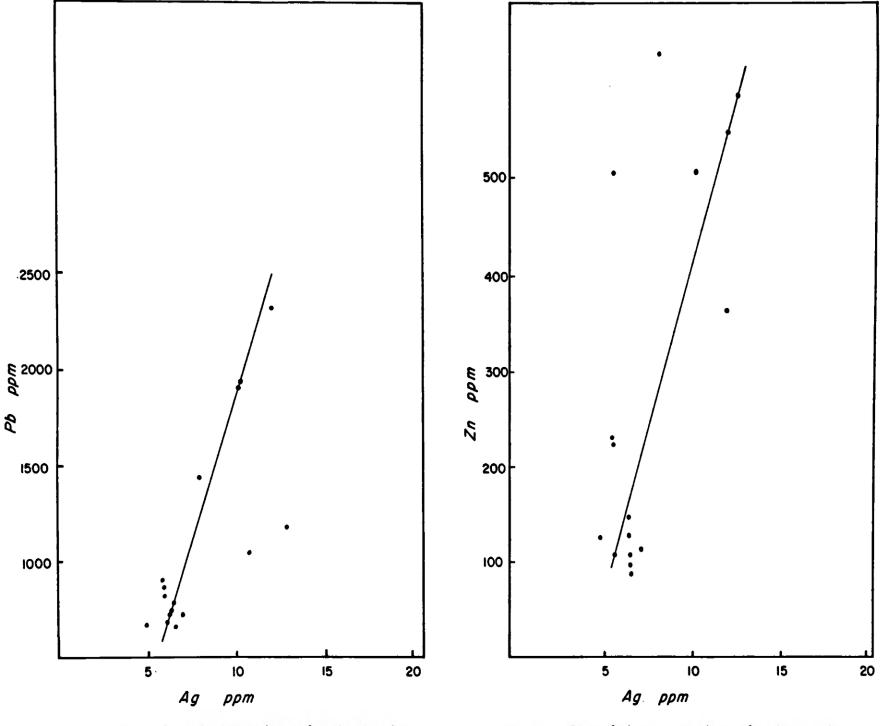
<u>Copper-silver</u> (Fig. 39). The plot of the Cu and Ag relationship shows that as the Cu content increases, Ag increases also. The correlation coefficient is 0.64.

Antimony-silver. The Sb-Ag plot did not show a good correlation.

<u>Gold-metals</u>. Gold concentrations do not correlate well with the other metals. Therefore it may be associated with arsenopyrite,

Sample No.								ounces/ton			
(Depth) in	Ft. Pb	Zn	Cu	Sb	Ag	Au	Со	Ag	Au	Remarks	
430	683.28	128.94	4.68	1697.50	5.21	0.34	87.03	0.166	0.010		
620	817.41	224.45	76.81	1790.20	6.01	0.34	84.06	0.180	0.010		
819	1180.34	583.41	143.97	1635.70	13.22	0.34	90.00	0.396	0.010		
929	912.04	502.96	137.29	1728.40	6.01	0.32	69.21	0.180	0.010		
972	699.06	107.48	198.33	1759.30	6.01	0.37	107.83	0.180	0.011		
1051	722.73	146.39	33.75	1790.20	6.81	0.30	84.06	0.204	0.008		
1145.5	722.73	101.87	52.28	1882.90	6.81	0.39	87.03	0.204	0.011		
1318	912.09	214.44	35.93	1052.00	7.61	0.42	110.80	0.228	0.012		
1527	699.06	112.72	67.54	2006.50	7.61	0.43	107.83	0.228	0.012		
1888	738.51	124.32	29.39	1759.30	6.81	0.39	90.00	0.204	0.011		
2190	643.84	99.25	54.46	1790.20	6.81	0.40	110.80	0.204	0.011		
2382	1448.60	623.81	69.44	2191.90	8.42	0.45	134.57	0.246	0.013	vein	
2462	1038.33	507.83	101.33	1882.90	10.82	0.37	90.00	0.326	0.011		
2594	2300.70	543.37	313.86	2408.20	12.42	0.43	134.57	0.372	0.012	vein	
2663	864.75	224.22	90.43	1790.20	6.01	0.39	95.95	0.180	0.011		
2902	722.73	93.64	72.99	1604.80	6.01	0.41	104.86	0.204	0.012		
Precision	of Analyses:	Pb. + 3	.9%: 7n +	5.6%; Cu ±	4%: Sh +	7.7%: Aa	+ 4.3%:	Au ± 0.02	*: Co ±	7.3%	
Percent of	the values	15, 20	• 2 /0 g Ell -	0.0%, UU -	.,0,00 -		,	0.01	,		
*Au of the	amount									i	

Table 5. Chemical Analysis of Selected Core Sampled from Borehole No. 1, Emery Mining District - values in ppm



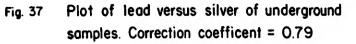


Fig. 38 Plot of zinc versus silver of underground samples. Correction coefficent = 0.79

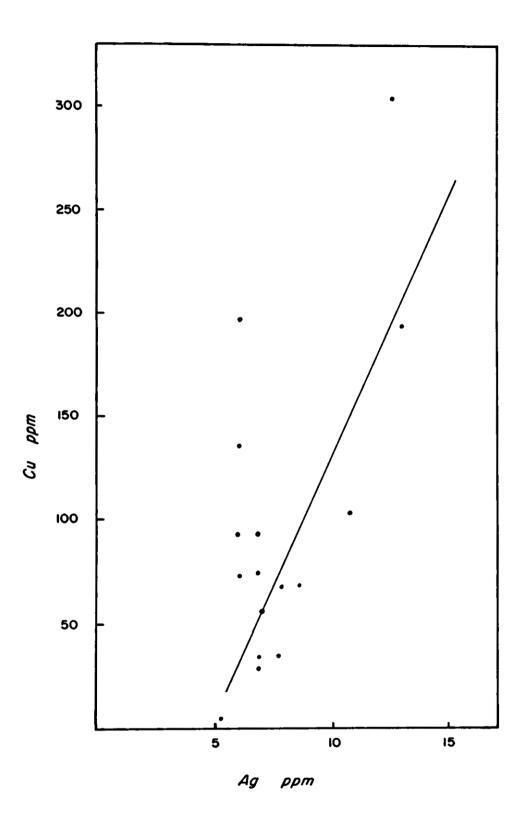


Fig. 39 Plot of copper versus silver of underground samples. Correlation coefficent = 0.64

pyrite, and/or pyrrhotite. A value of 0.013 ounces/ton was found from a pyrrhotite vein at 2381 feet.

<u>Conclusion</u>

The above relationships show that silver is associated with at least sphalerite and galena. Tetrahedrite and boulangerite probably contain silver but were not observed in this study. In zinc sulfide minerals with homogeneous composition Gaudin et al. (1951) concluded that a rapid ion exchange of Ag for Zn occurred, followed by a solid state diffusion reaction in which the Ag replaced Zn in the open sphalerite structure or was included in the interspace.

Recent work showed that Ag_2S has a great solubility in PbS (0.4 mol-1%) (Frueh and Vincent, 1974). VanHook (1960) found that the presence of Sb increases solubility of Ag in galena (as Miargrite AgSbS₂ form). Elliott (1934) found that boulangerite (**S** Pb**s**.2 SbS₃) contains 51.8 ounces of Ag/ton.

Zn/Pb, Cu/Zn, and Cu/Pb ratios were plotted against depth. A good correlation was not observed. However, relative comparison of these elements showed a little increasing of Pb and Cu over Zn with depth.

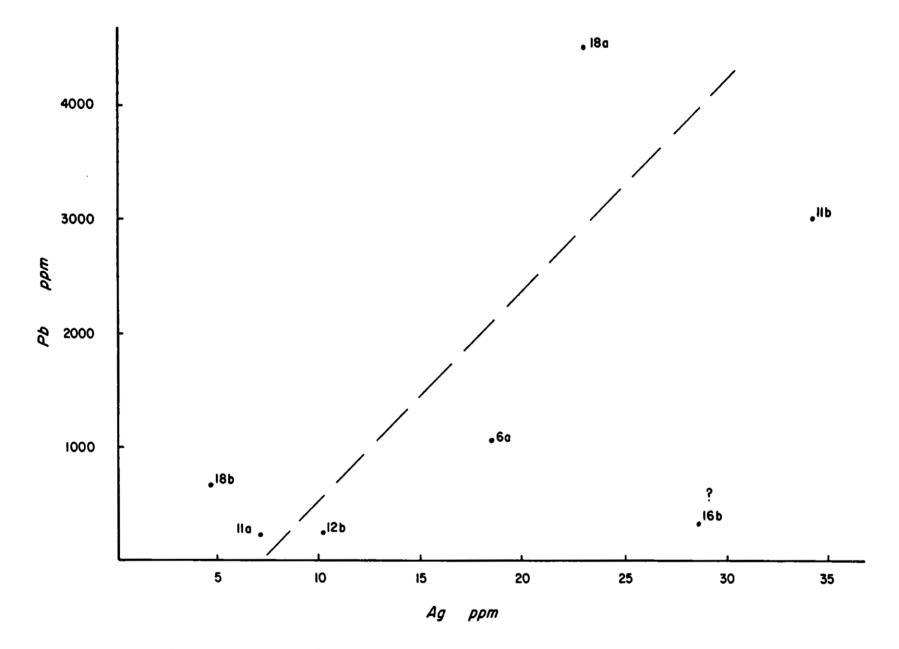


Fig. 40 Plot of lead versus silver of surface samples. Correlation coefficent = 0.55

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Surface Samples

Twenty-one samples were analyzed for Pb, Zn, Cu, Sb, Ag* and Au*. The result of analyses is given in Table 6. Generally, silver increases as lead increases (Fig. 40).

The highest silver content (1.09 ounces/ton) was found in a dump sample collected from the Bonanza Mine (K_{11b}) . All other metals show no apparent correlation with Ag.

The highest concentration of gold occurs in the underground workings. Because pyrrhotite is known to host Au and microscopic observations showed that pyrrhotite is more abundant in the underground than the surface outcrops, pyrrhotite may be the most important Aubearing mineral in the district. The highest Au value (among the surface outcrops) was obtained from the Emery shaft (< 0.009 ounces/ton).

<u>Note</u>: My original gold analyses show unexpected high values. Therefore, a few samples were sent to TSL Laboratories for additional check. My values are about 300 times higher. Therefore, I reduced my gold values accordingly. The error of the analyses may be due to the gold standard used (pers. comm., Jack Wehrenberg and Janet Roemmel, 1982).

*Selected samples were run for Ag and Au.

Sample						Ounces	<u>in ppm)</u>		
No. Pb	Zn	Cu	Sb	Ag*	Au*	Ag	Au		
^{299.95} ر	156.40	87.65	571.50						
276.30	149.75	77.25	553.50						
3 110.90	141.45	61.70	482.15						
134.55	143.15	92.85	464.25						
Ga 1174.10	221.10	144.80	571.50	18.50	0.19	0.59	0.005		
6b 1103.20	1857.30	576.00	464.30						
6c 1221.35	1870.55	326.65	517.83						
205.45	173.00	259.15	535.70						
9 158.20	131.50	269.50	553.70						
277.00	187.90	253.45	500.00	7.24	0.26	0.23	0.007		
11b ^{3064.20}	328.95	14.90	553.55	34.00	0.24	1.09	0.007		
12a 87.30	60.15	4.50	535.70						
12b 347.20	169.70	25.30	589.30	10.14	0.21	0.32	0.006		
12c ^{394.45}	267.60	20.15	517.84						
134.57	68.45	14.90	500.00						
(16a 299.05	131.50	40.90	535.79						
^{16b} 394.45	151.40	108.45	625.00	28.85	0.22	0.92	0.006		
418.10	161.35	30.55	642.85						
18a ^{4458.10}	2114.45	186.40	678.55	22.93	0.31	0.73	0.009		
630.70	299.10	25.30	642.85	4.99	0.29	0.16	0.008		
²⁰ 323.60	166.35	150.00	571.40	-					
* = Ag and Au	analyses run Analyses: Pb	on only s	elected sa			for sample's lo Ag <u>+</u> 23%; Au			

Table 6. Metal Analysis of the Country Rock, Emery Mine District

Percent of the values **Au of the amount

CHAPTER V

HYDROTHERMAL WALL ROCK ALTERATION AND SURFACE WEATHERING

Wall Rock Alteration

The term hydrothermal alteration is defined by the Glossary of Geology as "alteration of rocks or minerals by the reaction of hydrothermal water with pre-existing solid phases".

Hydrothermal alteration is a useful guide to mineralization and indicates the character of ore forming fluids. An excellent review of the physical, chemical and mineral changes during hydrothermal alteration was discussed by Schwartz (1959), and Meyer and Hemley (1967).

Study by Robertson (1953) showed that argillization and carbonization are the common hydrothermal alteration products in the Emery district. In this study work was based on surface outcrop samples, dump samples, and two cores.

Uncertainty in locating the boundaries of the main vein in the Emery district made the study of wall rock alteration associated with the vein difficult. However, from field observations, thin sections study and chemical analyses of the country rock, four types of alteration were found. They include: 1) argillization, 2) sericization, 3) propylitization, and 4) silicification.

(a) <u>Argillic alteration</u> (Fig. 41). Results in the development of clay minerals through complex hydrothermal processes which result in the subtraction of calcium, and sodium from the feldspars of the country rock

(Stanton, 1971). Chemical analyses of rocks (K6_a, K6_b) show depletion in calcium and sodium. However, enrichment of Na occurred in some rocks from the Emery shaft (K18_{a,b}) and of Ca in rocks from the Hidden Hand shaft (K12_a).



Fig. 41. Argillic alteration of Ca-plagioclase near a quartz-carbonate vein, K15 (X2.5).

(b) <u>Sericitic alteration</u>. Sericite, pyrite and quartz are predominant minerals of this type of alteration. Feldspars and pyroxenes (chlorite) are destroyed by the hydrothermal solution; sericite, pyrite, and quartz result. Iron combines with S-bearing solutions forming pyrite. A typical reaction of this type (below) is discussed by Meyer and Hemley, (1967) and mentioned by Stanton (1972). 2 A1 $(Mg,Fe)_5A1Si_3O_{10}(OH)_8 + 5A1^{+3} + 3Si^{(OH)}_4 + 3K^+ +$ chlorite $2H^+ \rightarrow 3KA1_2 A1 Si_3O_{10}(OH)_2 + 10 (Fe,Mg^{++}) + 12 H_2O$

sericite

Fyfe (1978) concluded that K^+/H^+ in "alteration-controlled system" acts as a buffer solution in assemblages of muscovite-quartz-K-feldspars. Sphalerite solubility in KCl-HCl-bearing solutions is 65 ppm Zn at 300° C and 13,000 ppm Zn at 500° C. 13 ppm occur at 300° C and 196 ppm are found at 500° C in non-buffered solutions.

(c) <u>Propylitic alteration</u> (Fig. 42). This type of alteration involves the formation of "propylite" by complex processes in which an assemblage of minerals such as chlorite, epidote group, quartz and carbonate result. The assemblage is also characterized by lack of much cation metasomatism or leaching of elements (Rose and Burt, 1979).

At the Emery Mine pyroxene crystals show partial to complete chloritization and sulfurization (pyrite) associated with magnetite. Hematite was also observed and is probably an alteration product formed after magnetite.

A typical example of the conversion of andesine to clinozoisite is mentioned by Stanton, R.L. (1972) and is given below (Note: SiO_2 and Na⁺are liberated on the conversion of albite to chlorite) (Fig. 43).

2 NaCaAl₃Si₅O₁₆ + 2SiO₂ + Na⁺ + H₂O \rightarrow Ca₂Al₃Si₃O₁₂ (OH). + 3 NaAlSi₃O₈ + H⁺ clinozoisite

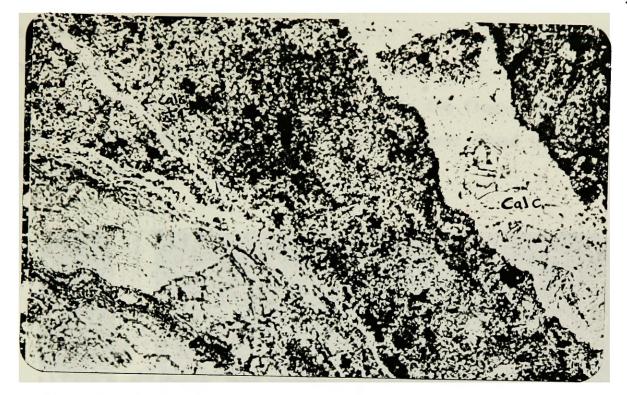


Fig. 42. Propylitic alteration composed of chlorite, calcite, particularly abundant along veins, 558, (X2.5).

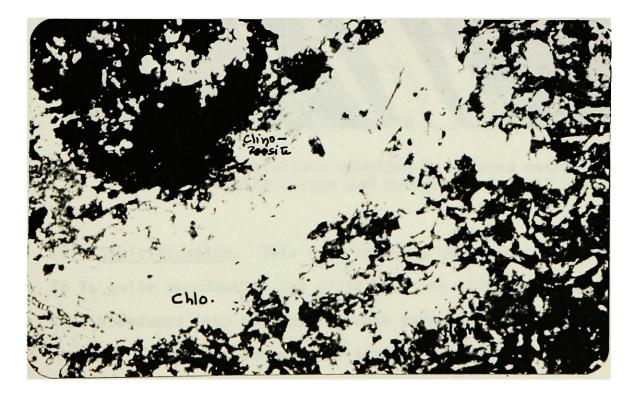


Fig. 43. Chlorite, quartz (white) and clinozoisite filling voids, K5, (X2.5).

This equation also explains the addition of calcium and sodium of the country rock in some places, particularly near veins.

Propylitic alteration is more intense in the fine-grained matrix than in the phenocrysts; fresh Ca-plagioclase were found in altered matrix (Fig. 44).



Fig. 44. Fresh Ca-plagioclase embedded in altered matrix of calcic-plagioclase and pyroxenes, K₁₂, (X 2.5).

(d) <u>Silicification</u>. This type involves the formation of quartz. It is quite abundant in the district. The silica-bearing solution was introduced into the country rock through fractures, from deep source. Also, the source of silica was the destruction of minerals of the country rock.

Surface Weathering

The term gossan refers to the "iron-hat" that has been left after the weathering of minerals. The gossan at the Emery district are "barren gossan" because they are economically unimportant. The gossans were derived mostly from pyrite and pyrrhotite. Robertson (1953) mentioned that the oxidation has proceeded to a depth of about 15 m. No supergene enrichment was noted by me in my study of subsurface samples.

CHAPTER VI ORIGIN OF THE MINERALIZATION

The mineralization in the Emery Mine is of hydrothermal origin and consists of open space filling in fractures and disseminated replacement in the adjacent wall rock. The solutions may be related to the magma of the Boulder batholith. Meteoric waters probably dominated in the system. Ore-forming fluids including sulfur and Cu, Pb, Zn and arsenic-bearing complexes, penetrated fractures and openings of the country rock. During their migration the chemical and physical condition of the solution changes causing a sequential deposition of the minerals.

Mineralogical and textural relationships of minerals listed below suggest that the temperature of formation was below 450⁰C.

(a) the presence of chalcopyrite blebs in pyrrhotite indicate that the temperature is around 300⁰C (see p. 32),

(b) by the study of sphalerite-chalcopyrite intergrowth which showed that the temperature is much lower than 500⁰C (see p. 34), and

(c) the presence of the final carbonate stage suggests a low temperature of mineralization (Robertson, 1953).

However, Robertson (1953) concluded because of the presence of tourmaline crystals at the Hidden Hand Mine that the initial temperature of mineralization exceeded 500° C. Recent work on the formation of tournaline suggests that tourmaline may be found associated with carbonates (Boyle, R.W., 1979). which is other evidence in the district suggesting that mineralization occurred at temperature of less than 300° C.

The sulfide mineral assemblages consists of sphalerite, galena, pyrrhotite, pyrite, chalcopyrite and small amounts of tetrahedrite, arsenopyrite; and silver and gold, and the type of alteration includes argillic; sericitic and pyropylitic suggested that the mineralization of the Emery area is mesothermal in character (200-300^OC) (based on Lindgren's classification, 1919).

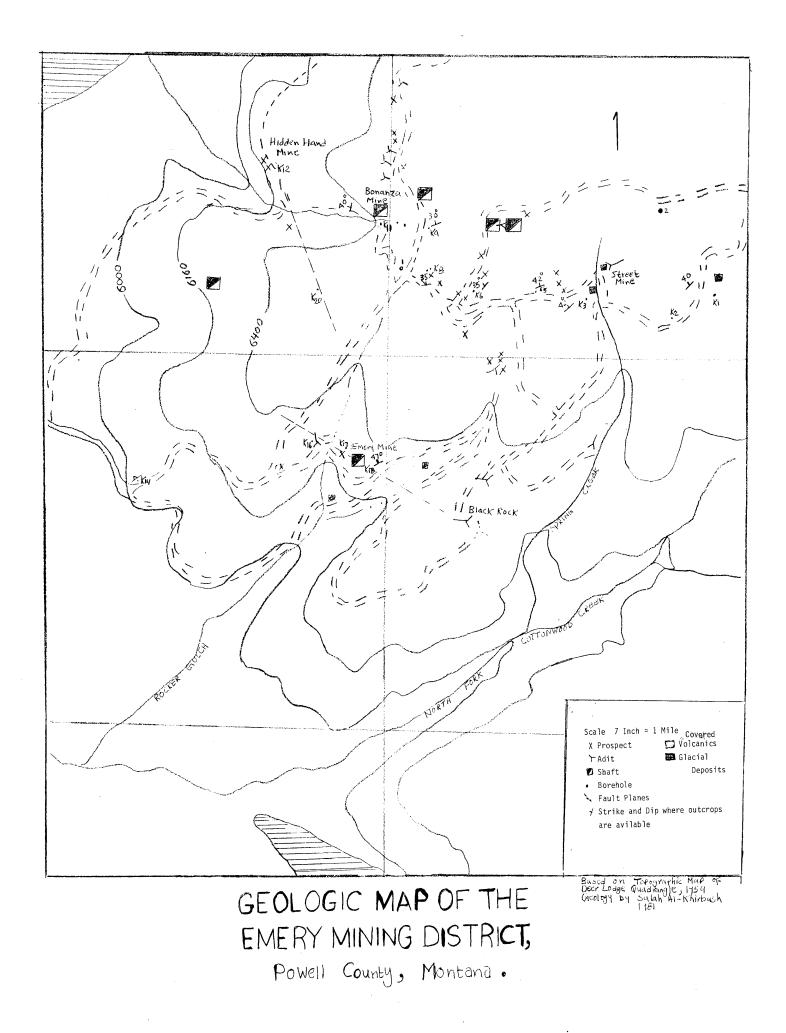
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APPENDIX



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